

HAI

Dart Aerospace Ltd.

Date: Friday, 26/01/2007 12:53:58 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN FLOOR PROTECTOR
Job Number : 30475	
Estimate Number : 12660	
P.O. Number : N/A	Part Number : D35741
This Issue : 26/01/2007 S.O. No. : N/A	Drawing Number : D3574 UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : U/R
Previous Run : 30369	Material : N/A
Written By : _____	Due Date : 02/02/2007 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : Est Rev :A New Issue 07-01-22 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029	lexan grey
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Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)

F60029 lexan sheet

Batch: M103106

ml 07 01 29

①

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3574

Dwg Rev: U/R

Prog Rev: A

ml 07 01 29

①

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

ml 07 01 29

①

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

ml 07/01/29 ①

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAD 07/01/29 ①

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Drawing Name: CABIN FLOOR PROTECTOR

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Seq. #:	Machine Or Operation:	Description :
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6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/01/29

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

*****charge to w/o 00002*****

07/01/30

8.0

QC21

FINAL INSPECTION/W/O RELEASE



①

Comment: FINAL INSPECTION/W/O RELEASE

07/01/30

Job Completion



U 07/01/30

